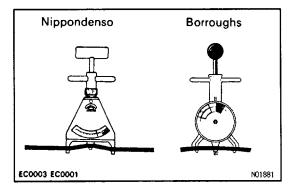


# **DRIVE BELT TENSION**

## DRIVE BELT TENSION INSPECTION

### 1. INSPECT DRIVE BELT'S INSTALLATION CONDITION

Check that the drive belt fits properly in the ribbed grooves.



#### 2. INSPECT DRIVE BELT TENSION

(Reference)

Using SST, check the drive belt tension. SST 09216–00020 and 09216–00030

**Drive belt tension:** 

New belt 160  $\pm$  25 lb Used belt 100  $\pm$  20 lb

#### HINT:

- "New belt" refers to a belt which has been used less than 5 minutes on a running engine.
- "Used belt" refers to a belt which has been used on a running engine for 5 minutes or more.
- After installing the drive belt, check that if fits properly in the ribbed grooves. .