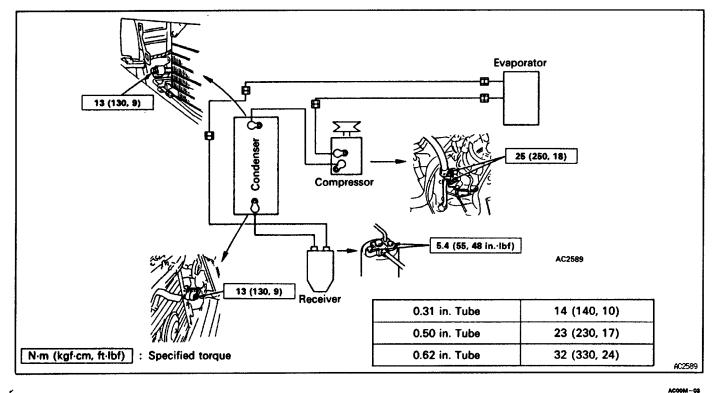
## REFRIGERANT LINES TIGHTENING TORQUE OF REFRIGERATION LINES



## **ON-VEHICLE INSPECTION**

- 1. INSPECTION HOSE AND TUBE CONNECTIONS FOR LOOSENESS
- 2. INSPECT HOSES AND TUBES FOR LEAKAGE

Using a gas leak tester, check for leakage of refrigerant.

## **REFRIGERANT LINES REPLACEMENT**

- 1. RECOVER REFRIGERANT IN REFRIGERATION SYSTEM
- 2. REPLACE FAULTY TUBE OR HOSE HINT: Cap the open fittings immediately to keep moisture or dirt out of the system.
- 3. TORQUE CONNECTIONS TO SPECIFIED TORQUE NOTICE: Connections should not be torque tighter than the specified torque.
- 4. EVACUATE AIR IN REFRIGERATION SYSTEM AND CHARGE WITH REFRIGERANT

Specified amount: 850±50 g (29.89±1.76 oz.)

5. INSPECT FOR LEAKAGE OF REFRIGERANT

Using a gas leak tester, check for leakage of refrigerant.

6. INSPECT AIR CONDITIONER OPERATION