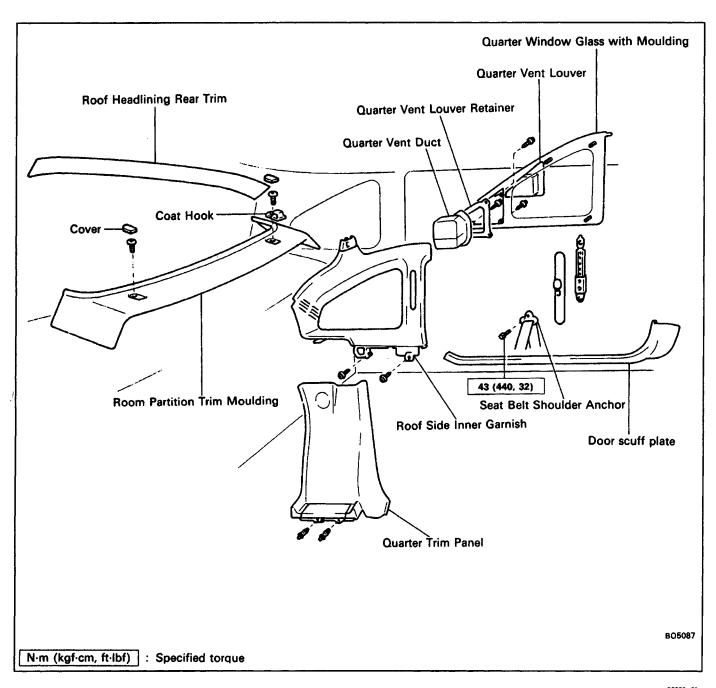
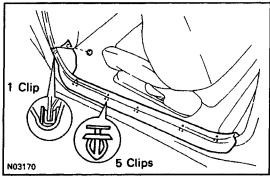
QUARTER WINDOW GLASS COMPONENTS

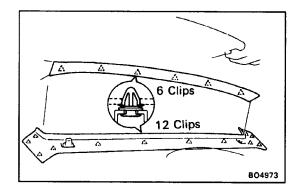
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QUARTER WINDOW GLASS REMOVAL

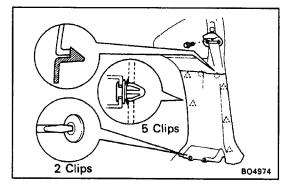
- I. REMOVE DOOR SCUFF PLATE
- (a) Remove the cap.
- (b) Remove the scuff plate by pulling.



REMOVE ROOF HEADLINING REAR TRIM Remove the trim by pulling.

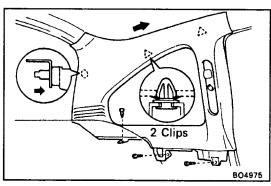
3. REMOVE ROOM PARTITION TRIM MOULDING

- (a) Remove two covers.
- (b) Remove two screws and the hook.
- (c) Remove the moulding by pulling.



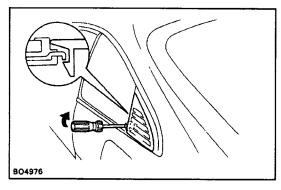
4. REMOVE QUARTER TRIM PANEL

- (a) Remove two clips.
- (b) Using the screwdriver, pry loose the clips. HINT: Tape the screwdriver tip before use.
- (c) Remove the quarter trim by pulling.
- 5. REMOVE SEAT BELT SHOULDER ANCHOR Remove the bolt and the shoulder anchor.



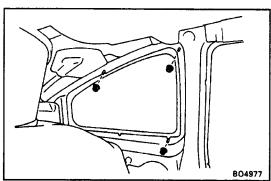
6. REMOVE ROOF SIDE INNER GRANISH

- (a) Remove the clip and two screws.
- (b) Using the screwdriver, pry loose the clips. HINT: Tape the screwdriver tip before use.
- (c) Pull the garnish forward to remove it.



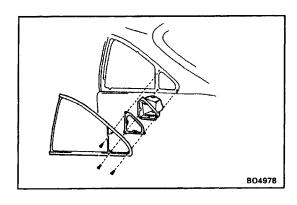
7. REMOVE QUARTER VENT LOUVER

Using the screwdriver, remove the louver. HINT: Tape the screwdriver tip before use.

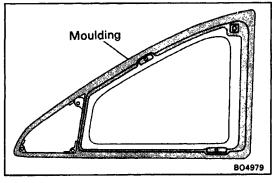


8. REMOVE QUARTER WINDOW GLASS WITH MOU-LDING

(a) Remove three nuts.



- (b) Remove three screws.
- (c) Using a knife, cut loose the adhesive.
- (d) Remove the glass with moulding. **NOTICE: Do not damage the body.**
- 9. REMOVE QUARTER VENT LOUVER RETAINER
- 10. REMOVE QUARTER VENT DUCT

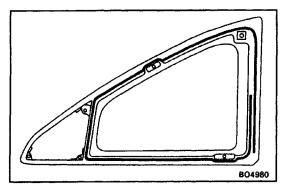


QUARTER WINDOW GLASS INSTALLATION

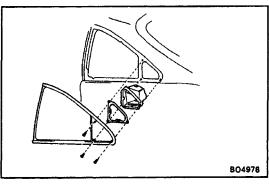
(See page BO-47)

1. CLEAN BODY OR GLASS

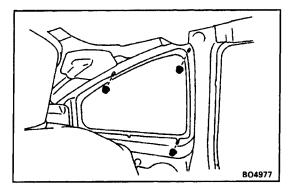
Wipe off any adhesive left on the body or moulding with cleaner.



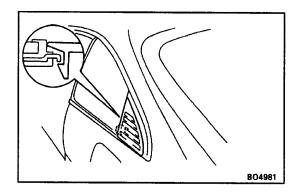
2. APPLY ADHESIVE AT MOULDING INSTALLATION AREA



- 3. INSTALL QUARTER VENT DUCT
- 4. INSTALL QUARTER VENT LOUVER RETAINER
- 5. INSTALL QUARTER WINDOW GLASS WITH MOU-LDING
- (a) Install the glass with moulding to the body.
- (b) Install three screws.

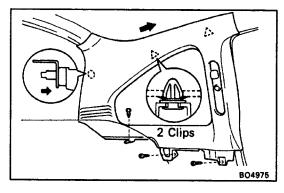


(c) Install three nuts.



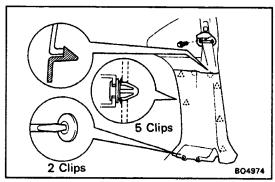
6. INSTALL QUARTER VENT LOUVER

Push in the louver to install it.



7. INSTALL ROOF SIDE INNER GARNISH

- (a) Slide the garnish rearward and tap the granish to install it.
- (b) Install two screws and the clip.

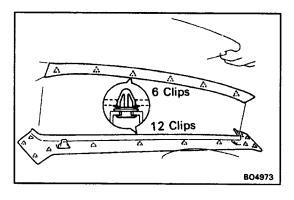


8. INSTALL SEAT BELT SHOULDER ANCHOR

Install the shoulder anchor with the bolt.

Torque: 43 N-m (440 kgf-cm, 32 ft-lbf)

- 9. INSTALL QUARTER TRIM PANEL
- (a) Tap the panel to install it.
- (b) Install two clips.



- 10. INSTALL ROOM PARTITION TRIM MOULDING
- 11. INSTALL ROOF HEADLINING REAR TRIM
- 12. INSTALL DOOR SCUFF PLATE