RADIATOR RADIATOR CLEANING

Using water or a steam cleaner, remove any mud and dirt from the radiator core.

NOTICE: If using a high pressure type cleaner, be careful not to deform the fins of the radiator core. If the cleaner nozzle pressure is 2,942 - 3,432 kPs (30 - 35 kgf/cm², 427 - 498 psi), keep a distance of at least 40 - 50 cm (15.75 - 19.69 in.) between the radiator core and cleaner nozzle.

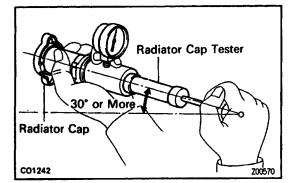
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RADIATOR INSPECTION

1. REMOVE RADIATOR (WATER FILLER) CAP

CAUTION: To avoid the danger of being burned, do not remove it while the engine and radiator are still hot, as fluid and steam can be blown out under pressure.



2. INSPECT RADIATOR (WATER FILLER) CAP NOTICE: When performing steps (a) and (b) below, keep the radiator pump tester at an angle of over 30° above the horizontal.

(a) Using a radiator cap tester, slowly pump the tester and check that air is coming from the relief valve.Pump speed:

1 push/3 seconds or more

NOTICE: Push the pump at a constant speed.

If air is not coming from the relief valve, replace the radiator cap.

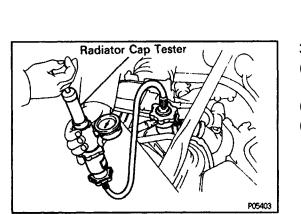
(b) Pump the tester several times and measure the relief valve opening pressure.

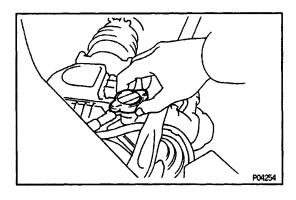
Pump speed:

1 st time

1 push/1 second or less

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2nd time or more Any speed

Standard opening pressure:

74 – 103 kPa

(0.75 - 1.05 kgf/cm², 10.7 - 14.9 psi)

Minimum opening pressure:

59 kPa (o.6 kgf/cm², 8.5 psi)

If the opening pressure is less than minimum, replace the radiator cap.

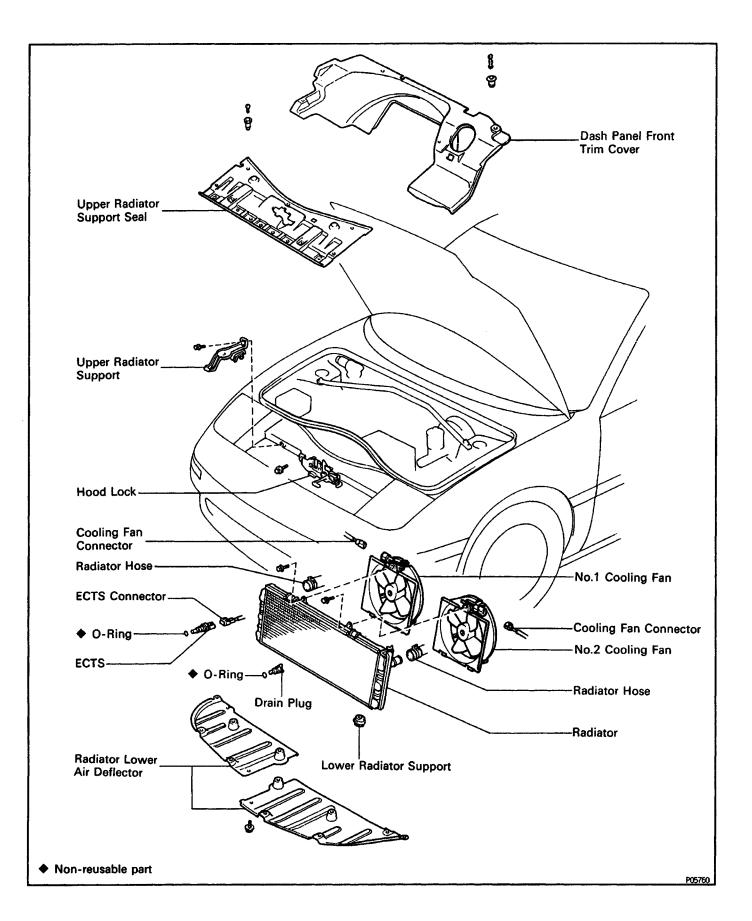
3. INSPECT COOLING SYSTEM FOR LEAKS

- (a) Fill the radiator with coolant and attach a radiator cap tester to the water filler.
- (b) Warm up the engine.
- (c) Pump it to 118 kPa (1.2 kgf/cm², 17.1 psi), and check that the pressure does not drop.

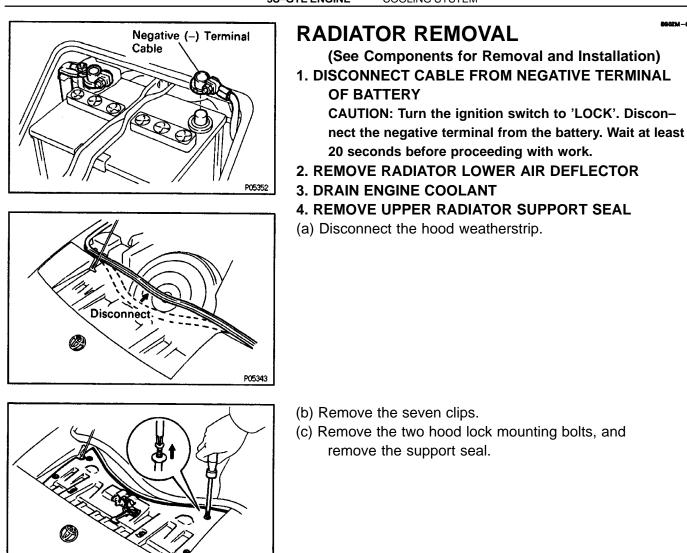
If the pressure drops, check the hoses, radiator or water pump for leaks. If no external leaks are found, check the heater core, cylinder block and head.

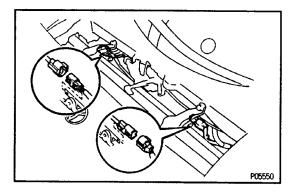
4. REINSTALL RADIATOR (WATER FILLER) CAP

COMPONENTS FOR REMOVAL AND



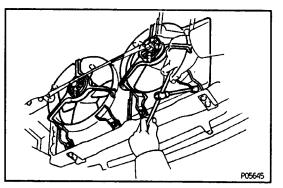
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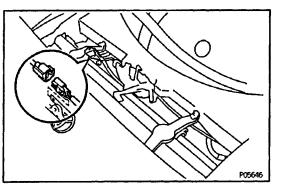


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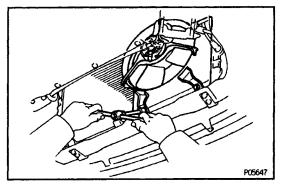
5. (w/ A/C) **REMOVE NO.1 AND NO.2 COOLING FANS** (a) Disconnect the two cooling fan connectors.



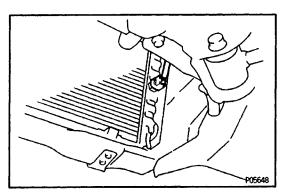
(b) Remove the three bolts and cooling fan. Remove the two cooling fans.



- 6. (w/o A/C) REMOVE NO.1 COOLING FAN
- (a) Disconnect the cooling fan connector.

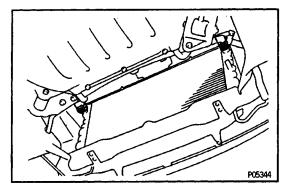


(b) Remove the three bolts and cooling fan.

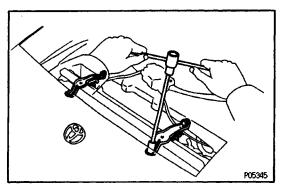


7. (w/ A/C) DISCONNECT ECTS CONNECTOR

8. (w/o A/C) DISCONNECT ENGINE COOLANT TEMPERATURE SWITCH CONNECTOR

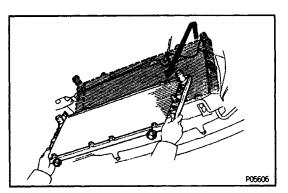


9. DISCONNECT RADIATOR HOSES

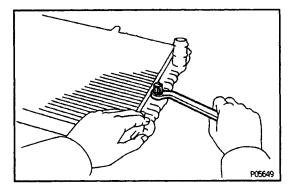


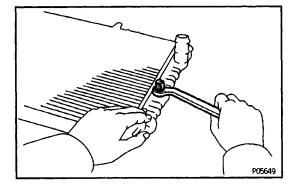
10. REMOVE RADIATOR

(a) Remove the two upper support bolts. Remove the two upper supports.



- (b) Remove the radiator.
- (c) Remove the two lower radiator supports.





11. (w/ A/C)

REMOVE ECTS FROM RADIATOR

- (a) Remove the ECTS.
- (b) Remove the 0-ring from the ECTS.
- 12. (w/o A/C)

REMOVE ENGINE COOLANT TEMPERATURE SWITCH FROM RADIATOR

- (a) Remove the temperature switch.
- (b) Remove the 0-ring from the temperature switch.

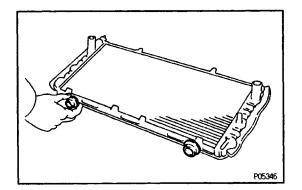
RADIATOR INSTALLATION

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- (See Components for Disassembly and Assembly) 1. (w/ A/C)
 - INSTALL ECTS TO RADIATOR
- (a) Install a new O-ring to the ECTS.
- (b) Install the ECTS.
- 2. (w/o A/C)

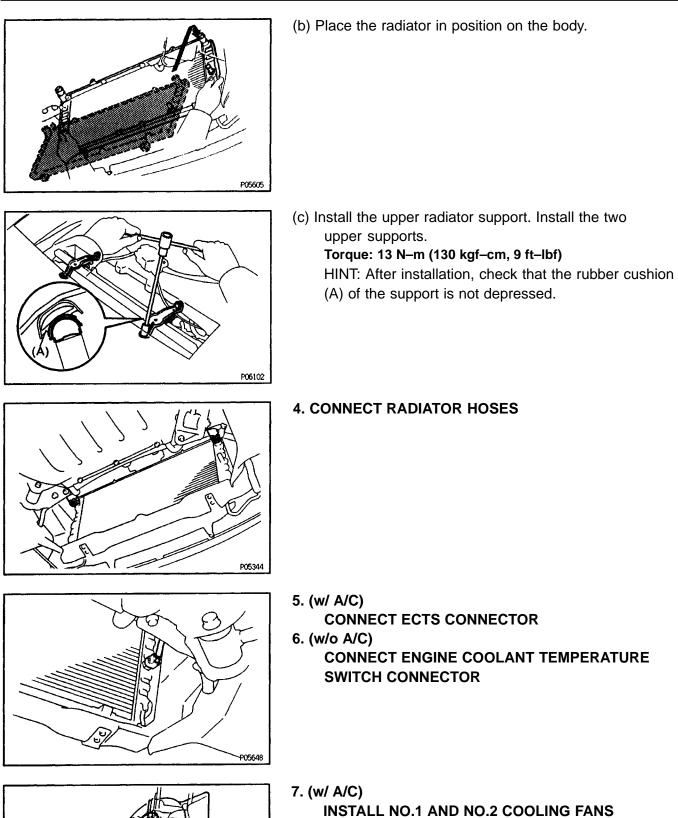
INSTALL ENGINE COOLANT TEMPERATURE SWITCH TO RADIATOR

- (a) Install a O-ring to the temperature switch.
- (b) Install the temperature switch.



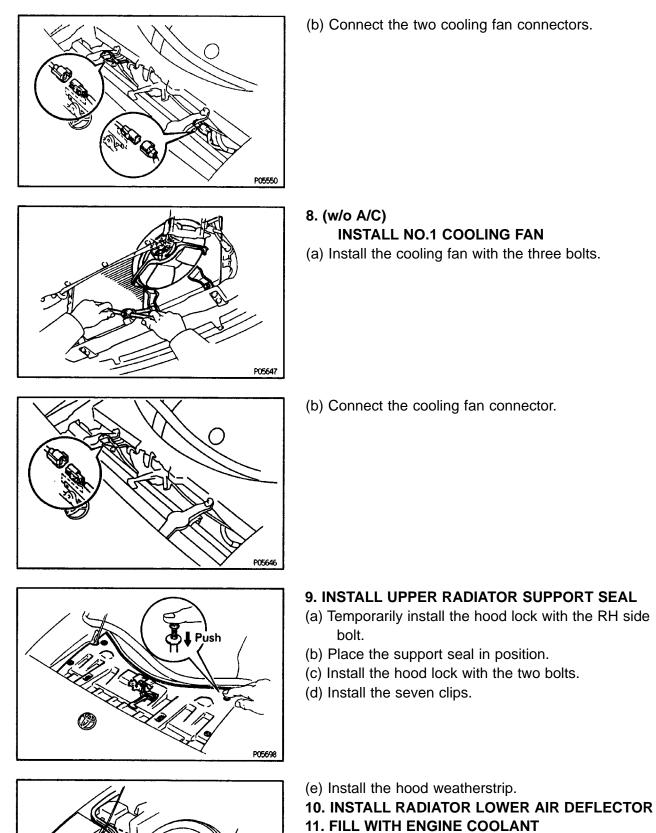
3. INSTALL RADIATOR

(a) Install the two lower radiator supports to the radiator.



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(a) Install the cooling fan with the three bolts. Install the two cooling fans.



Install

P05347

- 12. CONNECT CABLE TO NEGATIVE TERMINAL OF BATTERY
- 13. START ENGINE AND CHECK FOR COOLANT LEAKS