IGNITION MAIN RELAY

(See 3S–GTE Engine)

SERVICE SPECIFICATIONS SERVICE DATA

Ignition timing	w/ Terminals TE1 and E1 connected	10° BTDC @ idle	
Firing order		1 - 3 - 4 - 2	
High–tension cord	Resistance (Maximum)	25 kΩ per cord	
Spark plug	Recommended spark plug ND	PK20R11	
	Recommended spark plug NGK	BKR6EP–11	
	Correct electrode gap	1.1 mm (0.043 in.)	
	Maximum electrode gap of used plug	1.3 mm (0.051 in.)	
Ignition coil	Primary coil resistsnce (Cold)	$0.36 - 0.55 \Omega$	
	Primary coil resistance (Hot)	0.45–0.65 Ω	
	Secondary coil resistsnce (Cold)	9.0 – 15.4 k Ω	
	Secondary coil resistance (Hot)	11.4 – 18.1 k Ω	
Distributor	Air gap	0.2 – 0.4 mm (0.008 – 0.016 in.)	
	Signal generator (pickup coil) resistance (Cold)		
	G(+) - G(-)	185 – 275 Ω	
	NE(+) - NE(-)	370 – 550 Ω	
	Signal generator (pickup coil) resistance (Hot)		
	G(+) - G(-)	240 – 325 Ω	
	NE(+) - NE(-)	475 – 650 Ω	

TORQUE SPECIFICATIONS

Part tightened	N–m	kgf–cm	ft–lbf
Spark plug x Cylinder head	18	180	13
Distributor x Cylinder head	19	195	14

IG016-02

ST014--08