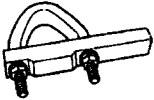
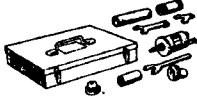

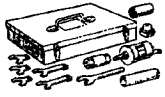



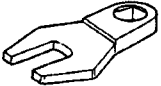

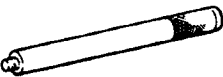
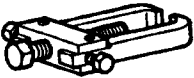




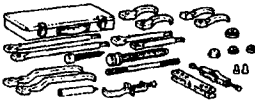


MANUAL STEERING GEAR HOUSING

PREPARATION

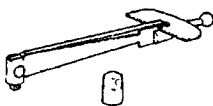
SST (SPECIAL SERVICE TOOLS)

	09612-00012 Rack & Pinion Steering Rack Housing Stand	
	09612-10093 Steering Gear Housing Overhaul Tool Set	
	(09617-10010) Steering Pinion Bearing Adjusting Screw Lock Nut Wrench	
	09612-24014 Steering Gear Housing Overhaul Tool Set	
	(09612-10061) Steering Pinion Bearing Replacer	
	(09616-10010) Steering Pinion Bearing Adjusting Socket	
	(09616-10020) Steering Pinion Bearing Adjusting Screw Wrench	
	(09617-24011) Steering Rack wrench	
	09620-30010 Steering Gear Box Replacer Set	
	(09631-00020) Handle	
	09628-62011 Ball Joint Puller	
	09630-24013 Steering Rack Oil Seal Tool Set	

	(09620-24010) Valve Cup Oil Seal Remover	
	(09620-24020) Valve Cup Oil Seal Replacer	
	(09620-24030) Valve Cup Bearing Replacer	
	09950-20017 Universal Puller	

SR06L-01

RECOMMENDED TOOLS

	09025-00010 Small Torque Wrench	Total preload
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SR06M-01

EQUIPMENT

Dial indicator	Steering rack
Torque wrench	

SR06N-01

SSM (SPECIAL SERVICE MATERIALS)

	08833-00080 Adhesive 1344, THREE BOND 1344, LOCTITE 242 or equivalent	Pinion bearing adjusting screw Pinion bearing adjusting screw lock nut Rack guide spring cap
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